

52 14 002

Removing and installing left or right front passenger seat side (normal/electric)**Necessary preliminary tasks:**

- Disconnect [battery earth lead](#)
- Remove [head restraint](#)

**Important!**

An airbag module and a pyrotechnical seat belt tensioner are installed in the front seat.

Improper handling can lead to triggering of the pyrotechnical seat belt tensioner or side airbag, resulting in injuries.

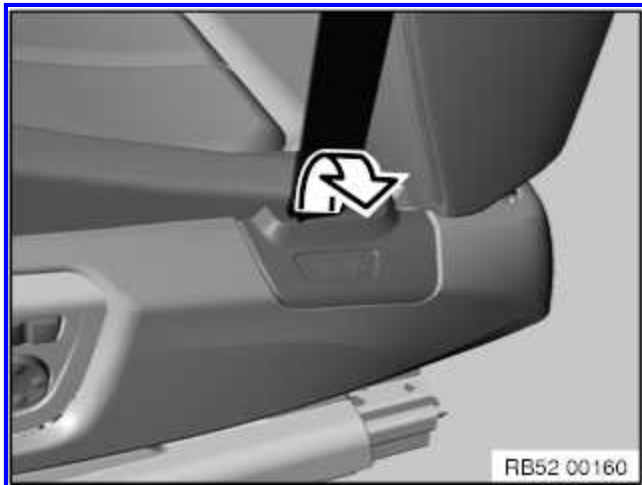
**Installation note:**

- Powerlok screws must be replaced and must not be reused
- Powerlok screws are mechanical screw locks with trilobular threads

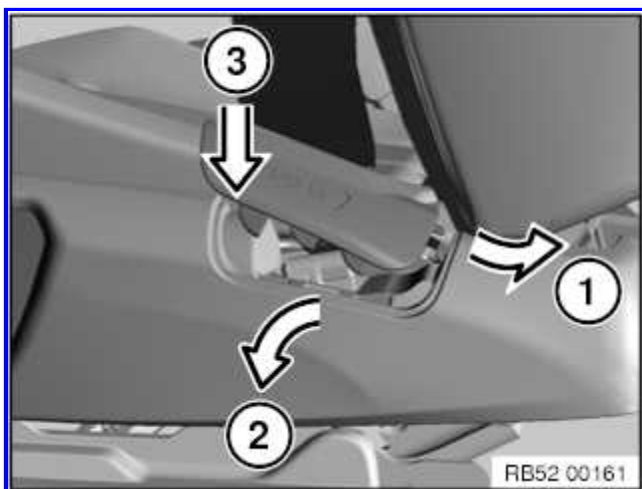
For electrical front seat version:

Move backrest to full rearward position.

Grip end fitting cover centrally between seat belt strap and cover.



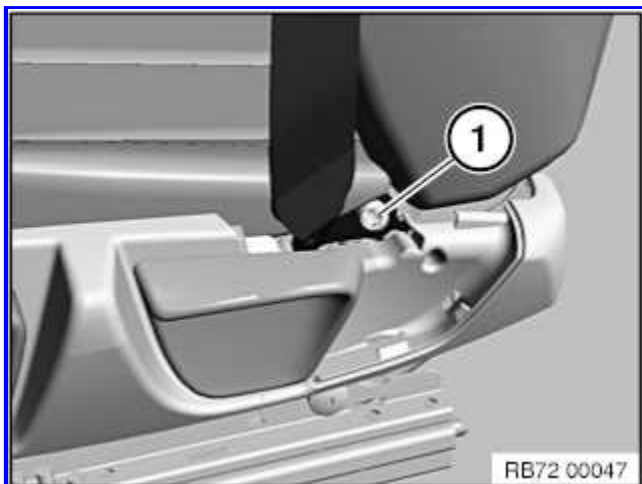
Unclip end fitting cover in direction of arrow.



Installation note:

Install end fitting cover as follows:

1. Insert cover with rear guide in covering.
2. Insert cover in direction of arrow downwards in covering
3. Engage top left of cover in covering.



Release screw (1).

Tightening torque [72 11 02AZ](#).

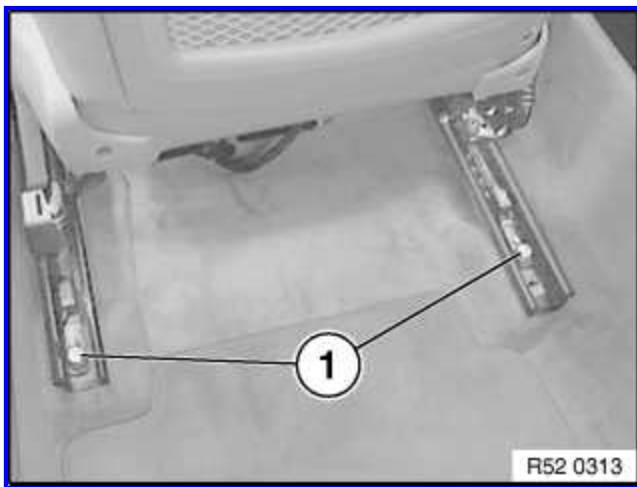
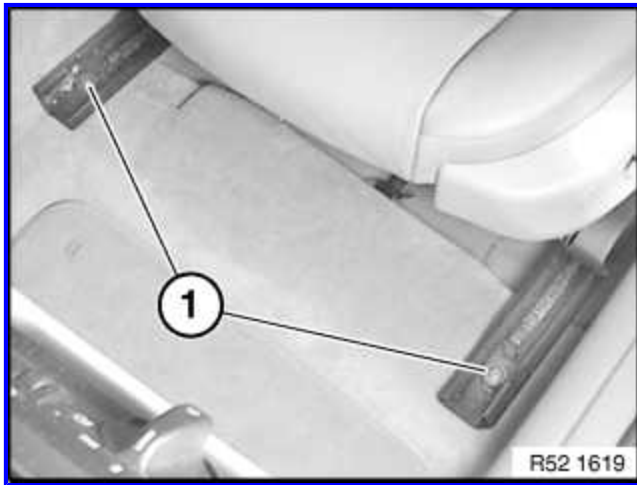
Remove end fitting.

Installation note:

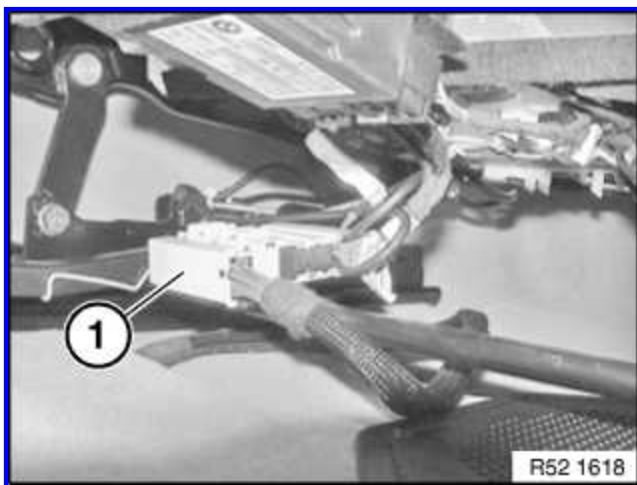
End fitting is coded against incorrect assembly.

Move seat to upper back position.

Release and dispose of screws (1).



Adjust the seat to the front top.
Release and dispose of screws (1).



Disconnect plug connection (1).

Important!

Cover door sill with protective covers (risk of damage).

Lift out front seat.

Installation note:

- Carpet must not get between seat rails and floor panel in area of attachment points (squeaking noises)
- Replace microencapsulated screws
- Insert all screws loose to avoid twisting
- Tighten down all screws to specified torque



Tightening torque [52 10 01AZ](#).



Warning!

When carrying out further work on the front seat, it is absolutely imperative to observe the [safety regulations](#) on handling airbag modules and pyrotechnical seat belt tensioners

Incorrect handling may activate the pyrotechnical belt tensioner or side airbag and thereby cause injuries.